

Liquid Analysis

Innovative solutions for the toughest requirements





Contact:

Phone: +49 661 6003-714 E-mail: liquidanalysis@jumo.net

Dear Reader,

Perhaps you're wondering why JUMO – as a specialist for temperature, pressure, and automation solutions – has chosen to focus on "analytical measurement in liquids." This question is simple to answer. JUMO began as a manufacturer of technical glass thermometers. In the 1970s the company moved on to produce glass parts and glass sensors for the new area of electrochemical pH-value and redox potential measurands as well as electrolytic conductivity.

Overly reckless practices with water as a resource led to increasing pollution of natural water resources. This resulted in regulations to prevent water pollution and requirements for cleaning and detoxifying industrial wastewater. During this time, industry and municipal operators were looking for suitable sturdy measurement and control technology to determine and regulate the main variables in water analysis. Previously this had been the domain of laboratory procedures. So from the beginning JUMO supplied these products to well-known suppliers and plant builders in the new industry dealing with water treatment, dispensing systems, and sewage treatment technology.

Today the components produced in the "JUMO analytical measurement" product line are represented in almost all areas of water/wastewater engineering. From highly-purified pharma-

ceutical water to measuring high concentrations of acids, lyes, and salts – and from drinking/swimming pool/aquarium water to process water – JUMO covers nearly all applications of our steadily growing community of satisfied customers. Many of our products make their way into measurement applications throughout the world under our customers' brand names. As a result, JUMO is a reliable OEM supplier and partner of specialized customers.

JUMO is continuously developing and improving its sensors and measuring devices. This ensures our analytical measurement technology remains at the cutting edge and that our customers as well as our users have a reliable market position and products. We place great emphasis on ensuring production quality for highly sensitive sensor systems such as this. Our motivation is satisfied customers whose plants and investments will protect water as a valuable resource to be used by us all.

Detailed information about our products can be found under the specified type/product group number at www.jumo.net.

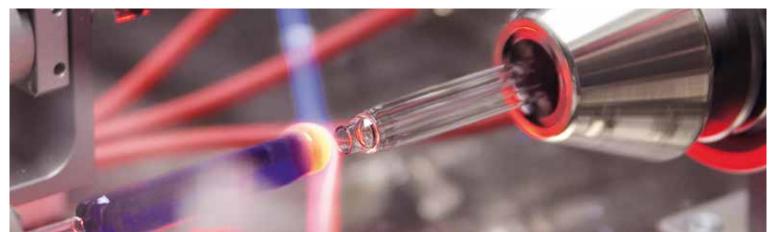






Contents

JUMO electrode manufacturing	4
pH-value and redox measurement	6
Conductivity measurement	10
Inductive conductivity measurement	14
Membrane-covered sensors	18
Turbidity measurement	20
Multichannel measuring devices	22
Accessories	24





JUMO electrode manufacturing





The success story of JUMO pH electrodes

The success story of JUMO pH electrodes is closely tied to glass technology. Glass thermometers have been produced in Fulda, Germany since 1947. On the basis of this experience in working with glass as a material, production of glass parts for pH electrodes began in the 1970s.

Today JUMO is one of the largest producers of electrochemical sensors in Europe. Many customers purchase their electrodes from JUMO with their own company logo on the electrodes. One of our strengths is the production of such OEM versions and special designs.

Reliable and accurate: JUMO pH and redox electrodes

Today pH electrodes are produced in semi and fully automated work processes. This ensures constant high quality. JUMO pH and redox electrodes are used in almost all areas of industry today: drinking and swimming pool water, domestic and industrial wastewater, neutralization plants, final inspections, the chemical industry, process and rinsing water, food technology, laboratory measurements, biotechnology, and aquariums.



pH and redox measurement

The pH-value is the measurand most commonly used in analyzing aqueous solutions. Product quality in the chemical and pharmaceutical industries depends significantly on maintaining a narrow pH range. Accurate pH-measurements help to improve the yield of the finished product and to reduce the number of unwanted by-products.

As one of the largest manufacturers of electrodes in Europe and with more than 35 years of experience in analytical measurement, JUMO is a professional partner offering tailor-made solutions for nearly all applications.



pH and redox electrodes

	pH mV					
	Description	JUMO ecoLine, JUMO BlackLine	JUMO tecLine JUMO tecLine HD	JUM0 tecLine PR0	JUMO labLine	JUMO ISFET*
	Data sheet	201005, 201010	201020, 201021, 201025, 201026	201020, 201025	201030, 201035	201050
-	Features	 For standard applications Glass and plastic version 	- For industrial applications - Also available in HeavyDuty version for demanding processes - Integrated temperature sensor (optional for pH electrode)	 For industrial applications High degree of mechanical robustness With plastic shaft Integrated temperature sensor (optional for pH electrode) 	- For laboratory applications	- For hygienic production processes - Glassless - High degree of mechanical robustness - Integrated temperature sensor
General information	Areas of application	 Drinking water Greenhouse technology Hand-held devices Swimming pools Aquariums Surface water 	- Process measurement - High temperature applications - Suspensions - Electroplating - Varnishes - Wastewater - Highly-purified water - Water - Highly-polluted media - Hygienic and sterile applications - Boiler feed water	 Wastewater treatment Paper industry Chemical industry 	- General lab applications - Insertion measurements in food	- Food production - Hygienic and sterile applications
Data	Diaphragm	- Ceramic - Glass fiber	- Ceramic - Glass fiber - PTFE - Perforated - Annular gap	- Annular gap	- Ceramic - PTFE - Glass fiber - Perforated	- Ceramic

^{*} For connection to JUMO AQUIS 500 pH, JUMO dTRANS pH 02, or JUMO AQUIS touch S/P





Transmitters/controllers for pH-value, redox, and temperature

	pH mV	319	000 000 000 000 000 000 000 000	6.95	c 71 us
	Description	JUMO handheld meter	JUMO ecoTRANS pH03 Compact DIN rail transmitter	JUMO dTRANS pH 02 Transmitter, control- ler, display unit, and data logger in one device	JUMO AQUIS 500 pH Transmitter/control- ler with high-quality controller functions
	Data sheet	202710/20	202723	202551	202560
General information	Features	 Compact design Min./max. value Memory and hold function Easy-to-operate membrane keypad Easy-to-read LCD display 	 Easy-to-use device programming with PC setup program Changeover relay for alarm message or control Ideal partner for PLC 	 Extremely compact design Multilingual plain text operation Modular structure Variable measured value display P, PI, PD, and PID control functions 	 Multilingual plain text operation Graphic display with backlighting P, PI, PD, and PID control functions
	Areas of application	General water monitoringAquariumsFish farming	Universally usable	Universally usable	Universally usable
Data	Mounting	Handheld device	DIN rail	Surface or control ca- binet mounting	Surface or control cabinet mounting
	Measurands	- pH/redox - Temperature	- pH/redox - Temperature	pH/redox/NH3TemperatureFlow	- pH/redox/NH3 - Temperature
	Outputs	Display unit	- Up to 2 analog outputs- 1 relay	Up to 3 analog outputsUp to 7 relays	Up to 2 analog outputsUp to 2 relays
	Protection type	IP65	IP20	IP65	IP67



Fittings

		pH mV				ADD:	
		Description*	Flow fittings for insertion in pipelines	Immersion fittings for insertion in open flumes, tanks, and pools	Quick-change fit- tings for insertion in closed liquid runs, pools, and tanks	Pneumatic quick- change fitting with automatic sensor cleaning	Permanent fittings for insertion in pipelines or tanks
		Data sheet	202810	202820, 202821	202822	202823	202825
	General information	Features	- Protects the electrodes against breakage - Ensures correct sensor flow to prevent measurement errors	 Type 202820: Up to 3 sensors Enables measurement in different immersion depths Type 202821: Sturdy design Integrated spray nozzles for sensor rinsing Increases sensor service life Reduces maintenance costs 	- Sensor replacement without interrupting the process - Installing sensors with an insertion length of 120 mm or 225 mm	- For one sensor (225 mm) - Cleaning of the sensor in the integrated washing chamber without interrupting the process - With pneumatic positional feedback - Can be combined with cleaning machine	 Used for protecting and mounting the electrode Suitable for use in media with increased hygienic requirements
		Material	- PC or PP - PVC	Type 202820: PP Type 202821: stainless steel (1.4404/316L)	Stainless steel (1.4571) and FPM or PP and FPM	Stainless steel (1.4404/316L) or PVDF	Stainless steel (1.4571)
		Immersion length (as of process con- nection)	-	Type 202820: 500 to 2000 mm Type 202821: 500 to 2500 mm	48 to 135 mm	71 mm	5 to 90 mm
Data	Data	Process connection	- G ½ A or bonded socket joints - Angled seat DN 20/25 - T-piece DN 32/40/50	Type 202820: - Flange Type 202821: - Flange - Retainer	- Screw-in thread G % A - Screw-in thread G 1 A - Clamp DN25	- Flange DN50	- Weld seam - Screw-in thread G % A - Taper socket DN25/50 - Hygienic process connections: (clamp DN25/50, VARIVENT® DN40/50) - Ingold screw connection
		Accessories	-	Type 202820: - Cleaning nozzle - Wet bucket Type 202821: - Integrated flushing nozzle	-	- T-piece insertion - Controller EXmatic 460 - Cleaning valve kit	-
	*The fittings are not suitable for JUMO ISFET sensors and JUMO tecLine PRO electrodes.						



Conductive conductivity measurement

After pH-measurement, the electrolytic conductivity measurement is the most measured parameter in liquid analysis.

For desalination of seawater and for monitoring the quality of highly-purified water or cooling water, conductivity measurement plays an important role in many applications. Whether 2 or 4-electrode systems: with JUMO, you're ready for anything.





Application example



Conductivity measurement in highly-purified water

The production of highly-purified water is one of the most important processes in the pharmaceutical industry. Most additives could not be manufactured without highly-purified water because consistent product quality depends on the quality of the highly-purified water.

A continuous conductivity measurement enables the quality of the highly-purified water to be monitored quickly and reliably. The measurement is made with conductivity sensors that work according to the two-electrode method.

According to the European Pharmacopoeia (EP), the cell constant of a measuring cell must be certified by its manufacturer. The JUMO product portfolio has featured measuring cells that meet these requirements for many years. We currently offer the conductive conductivity measuring

cell JUMO tecLine CR in a stainless steel or titanium version with the "ASTM test certificate." The certificate indicates the precisely measured cell constant that was measured in the factory. The cell constant can be entered directly in the transmitter. The measuring cell is then ready to use. In addition to reliable conductivity sensors, highly-purified water applications also require measurement and control devices that can be mounted according to on-site requirements. JUMO offers a wide selection of models to meet this need. Customers typically choose panel mounting (JUMO dTRANS CR 02), mounting in a surface-mounted case (JUMO AQUIS 500 CR) with a high protection type (for example IP67), or DIN-rail mounting (JUMO ecoTRANS Lf 03).





Conductive 2 and 4-electrode conductivity measuring cells

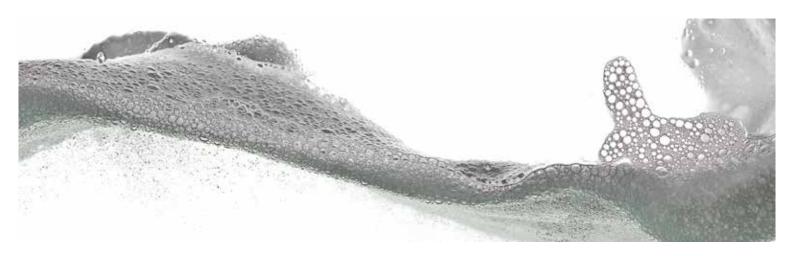
	μS/cm mS/cm					
	Description	JUMO BlackLine CR-GT/-EC/-GS	JUMO ecoLine CR-PVC	JUMO tecLine CR	JUMO tecLine CR-GT	JUMO tecLine CR-4P with JUMO PEKA adapters
	Data sheet	202922	202923	202924	202925	202930
	Features	Compact designLow cost versionUniversal	- Proven versions for industrial use - Can be inserted with T-piece	 Wide variety of process connections Sturdy design harmaceutical version incl. ASTM certificate 	 Industrial version Various process connections provide optimum adaptation to process conditions With integrated temperature probe 	 Very wide measuring range CIP/SIP capability Hygienic design Certificate of quality included
General information	Areas of application	 Drinking water Ion exchangers and reverse osmosis plants Aquariums 	 Cooling and air-conditioning system technology Drinking and swimming pool water Industrial rinsing and process water circuits 	 Pure and highly-purified water Boiler feed water Chip production Ion exchangers and reverse osmosis plants High temperature applications 	- Drinking and wastewater - Service water treatment	- Rinsing processes in the food and beverages industry, as well as the pharmaceuticals and biotechnology sector - CIP and SIP applications
	Cell constant	K = 0.01; 0.1 or 1.0	K = 0.1 or 1.0	K = 0.01 or 0.1	K = 1.0; 3.0, or 10.0	K = 0.3 to 0.4
	Measuring ranges* from to	0.05 µs/cm approx. 10 ms/cm	1 µs/cm 15 ms/cm	0.05 μs/cm 1 ms/cm	10 μs/cm 200 ms/cm	1 μs/cm 600 ms/cm
	g Electrode material	JUMO BlackLine CR-GT: special gra- phite JUMO BlackLine CR-EC: stainless steel (1.4571) or titanium JUMO BlackLine CR-GS: platinum	Stainless steel (1.4571) or graphite	- stainless steel (1.4571 or 1.4435) - Titanium	Graphite	Stainless steel (1.4435)

^{*}The measuring ranges depend on the measuring cell types and/or the cell constant.



Transmitters/controllers for conductivity, TDS, resistance, and temperature

	μS/cm mS/cm		PPE COOL		eccece of the second of the se	00000000000000000000000000000000000000
	Description	JUMO handheld meter	JUMO ecoTRANS Lf 01/02, Trans- mitter/switching device	JUMO ecoTRANS Lf 03, Transmitter/ switching device	JUMO dTRANS CR 02, Transmitter/ controller	JUMO AQUIS 500 CR Transmitter/ controller
	Data sheet	202710/30	202731	202732	202552	202566
General information	Features	- Compact design - Easy-to-operate membrane keypad - Easy-to-read LCD display - Includes adjusted measuring cell	- Low cost - Ideal partner for PLC - User-friendly setup program	- Integrated LCD display with varied display units (µs/cm, ms/cm, kohm x cm) - USP switching function according to USP<645> - Calibration certificate included	- Extremely compact design - Transmitter, controller, indicator, and data logger in one device - Simple operation in plain text, multiple languages available - Modular structure - Variable measured value display - USP switching function according to USP<645>	- Multilingual plain text operation - Graphic display with backlighting - P, Pl, PD, and PID control functions - USP switching function according to USP<645>
	Areas of application	General water monitoringAquariumsFish farming	General water engineering	Universal	Universal	Universal
	Mounting	Handheld device	DIN rail	DIN rail	Surface or control cabinet mounting	Surface or control cabinet mounting
Data	Measurands	- Conductivity - Temperature	- Conductivity - Temperature	- Conductivity - Temperature - Resistance	ConductivityTemperatureResistanceTDS value	ConductivityTemperatureResistanceTDS value
_	Outputs	Display unit	1 galvanically isolated analog output1 relay output	- 2 analog outputs - 1 relay output or 2 open collector outputs	- Up to 3 analog outputs - Up to 7 relays	- 2 analog outputs - 2 relays with changeover contact
	Protection type	IP65	IP20	IP20	IP65	IP67





The conductivity sensor in a CIP plant must be resistant to highly aggressive and hot cleaning agents and must be suitable for occasionally very high conductivity values. Inductive measurement technology is ideal for this application, since the measuring instrument has no actual contact with the measurement solution. JUMO offers a wide selection of inductive conductivity sensors in this area. Examples are the JUMO CTI-750 with stainless steel case and the JUMO tecLine Ci hygienic inductive conductivity sensor.



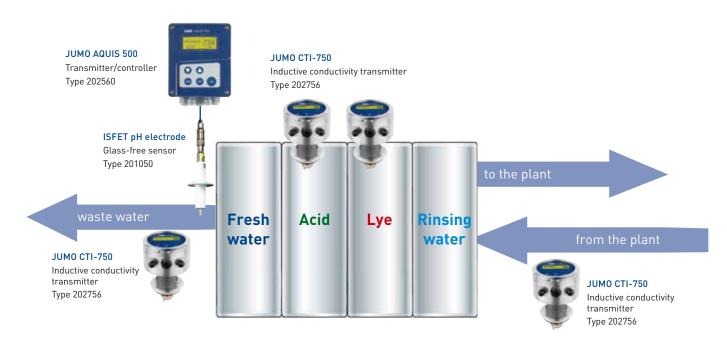
Application example





Conductivity measurement in CIP cleaning

CIP cleaning is one of the standard cleaning methods for production plants in both the food and pharmaceutical industries. Automating this cleaning process allows companies to reduce costs and produce more efficiently. Inductive conductivity sensors could offer significant advantages in this application. The JUMO CTI-750 conductivity transmitter supports this process with accurate measurements to ensure that cleaning proceeds quickly and reliably. The JUMO CTI-750 also monitors and controls the concentration of your cleaning agent by measuring conductivity with an inductive conductivity sensor.







Inductive conductivity sensors

	μS/cm mS/cm			
	Description*	JUMO tecLine Ci Hygienic conductivity sensor	JUMO tecLine Ci-S Conductivity sensor for process technology	JUMO ecoLine Ci Conductivity sensor for water engineering
	Data sheet	202941	202942	202943
General information	Features	 Hygienic sensor design Variety of process connections (milk cone, clamp, VARIVENT®) Fast-response internal temperature sensor Constructed without seals 	 Wide variety of mounting dimensions Different body materials Immersion version also available 	 Maintenance-free conductivity measurement Compact, proven sensor Various process connections available
	Areas of application	 Food industry (dairies, breweries, etc.) Soft drinks production/ bottling Mineral springs Drinking water CIP/SIP plants Concentration measurements of acids, lyes, and cleaning chemicals 	 Liquid foods CIP/SIP plants Rinsing and cleaning processes 	 Drinking and wastewater Dilution monitoring in cooling towers Plants for desalination of seawater Rinsing baths (electroplating plants) Car washes Wet scrubbers Use in media with light chemical pollution
	Sensor material	PEEK®	PVDF or PEEK®	PP or PVDF
e	Measuring range	0 to 2000 ms/cm	0 to 2000 ms/cm	0 to 2000 ms/cm
Data	Admissible medium temperature In operation: For short periods	-10 to +125°C ≤+150°C (≤60 min, ≤5 bar)	-10 to +125 °C ≤+140 °C	-10 to +80 °C PP (+100 °C PVDF) ≤+100 °C PP (+100 °C PVDF)

^{*} The inductive conductivity sensors are intended for the connection to JUMO AQUIS 500 Ci or JUMO AQUIS touch S/P Recommended area of application: as of approx. $50\,\mu\text{S/cm}$



Transmitters/controllers for inductive conductivity, concentration, and temperature

	μs/cm ms/cm	C TAL us		
	Description	JUMO AQUIS 500 Ci Transmitter/controller for inductive conductivity, concen- tration, and temperature	JUMO CTI-500 Inductive conductivity/concentration and temperature transmitter with switching contacts	JUMO CTI-750 Inductive conductivity/concentration and temperature transmitter in plastic or stainless steel case
	Data sheet	202566	202755	202756
General information	Features	 Multilingual plain text operation Graphic display with backlighting P, PI, PD, and PID control functions 	 Operation via keypad and via setup program Activation of up to 4 measuring ranges and temperature coefficients Fast-response temperature sensor 	 Freely definable character istic line for concentration display Easy-to-use programming options with setup program CIP and SIP capable
Generalir	Areas of application	 Food and beverages industry CIP/SIP plants Concentration measurement of acids and lyes 	 Water and wastewater engineering Cooling tower monitoring (dilution control) Rinsing baths (electroplating plants) Wet scrubbers 	 Food and beverages industry CIP/SIP plants Concentration measurement of acids and lyes
	Measurands	- Conductivity Concentration of NaOH, HNO ₃ , H ₂ SO ₄ , HCl - Temperature	- Conductivity - Concentration of NaOH, HNO ₃ - Temperature	 Conductivity Concentration of NaOH, HNO₃ Temperature
Data	Versions	Surface or panel mounting	 Combined device (transmitter and measuring cell together in one device) Split version (transmitter and measuring cell connected by cable) 	 Combined device (transmitter and measuring cell together in one device) Split version (transmitter and measuring cell connected by cable)
	Mounting	Surface or control cabinet mounting	Pipe mounting, wall mounting	Pipe mounting, wall mounting
	Outputs	- Up to 2 analog outputs - Up to 2 relays	- 2 outputs - 2 floating contacts	- 2 outputs - 2 floating contacts
	Protection type	IP67	IP67	IP67
	Sensor material	See sensors	PP or PVDF	PEEK or PVDF





Sensors for total chlorine, free chlorine, chlorine dioxide, ozone, hydrogen peroxide, and peracetic acid

		c 71 us	T
Description	JUMO tecLine Cl2/TC/Cl02, 03/ H202, PAA Membrane-covered amperometric measuring cells	JUMO AQUIS 500 AS Display unit/controller	JUMO flow fitting for mem- brane-covered measuring cells
Data sheet	202630/31/34/36	202568	202630/31/34/36
Features	 Measuring range: 0 to 50,000 mg/l* Temperature-compensated current output (4 to 20 mA) 	 Display: mg/l, ppm, pH, mV, μs/cm, etc. Choice of display visualizations 	 Ideal for bypass messages Measuring vessel made from PC
Areas of application	Drinking water, swimming pool water, service water	Universal	Drinking water, swimming pool water, service water

^{*} Measuring range depends on the measurand.

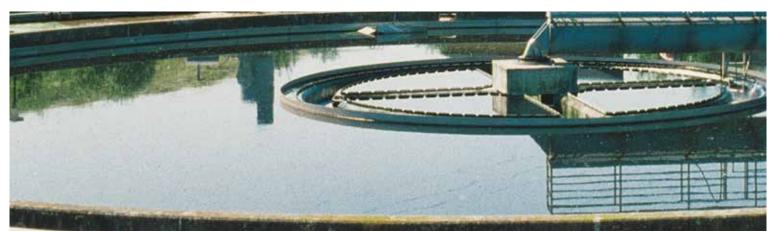
Oxygen measurement (DO)



Ammonia measurement

		C T Us	
Description	JUMO ammonia-sensitive sensor	JUMO AQUIS 500 pH Transmitter/controller	JUMO quick-change fitting for ammonia-sensitive sensor
Data sheet	201040	202560	201040
Features	 Measuring range: 0.01 to 9,999 mg/l Simple, safer servicing through exchange of modules 	 Multilingual plain text operation graphic display with back- lighting P, PI, PD, and PID control functions 	- Simplifies handling - Hose connection G 1/8 A (POM)
Areas of application	Cooling systems*	Universal	Cooling systems*

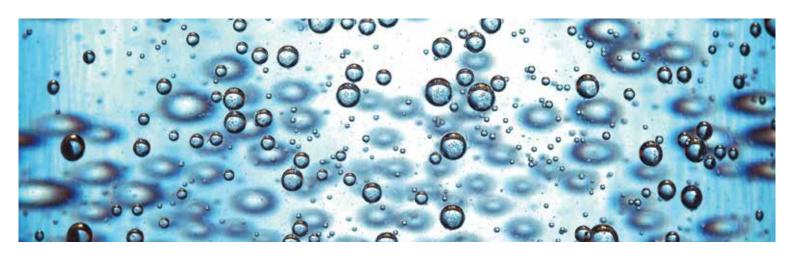
 $[\]mbox{\ensuremath{^{\ast}}}$ Monitoring of ammonia leakage (such as in indoor ice rinks or cold stores).





Turbidity measurement (NTU)





Multichannel measuring devices

Measure – display – control – record. These are terms that have been closely associated with the JUMO brand for decades. The four tasks have been combined into a single innovative device series for liquid analysis, a field that promises to play a much greater role in the global future market. This device is the JUMO AQUIS touch.





pН μS/cm ppm

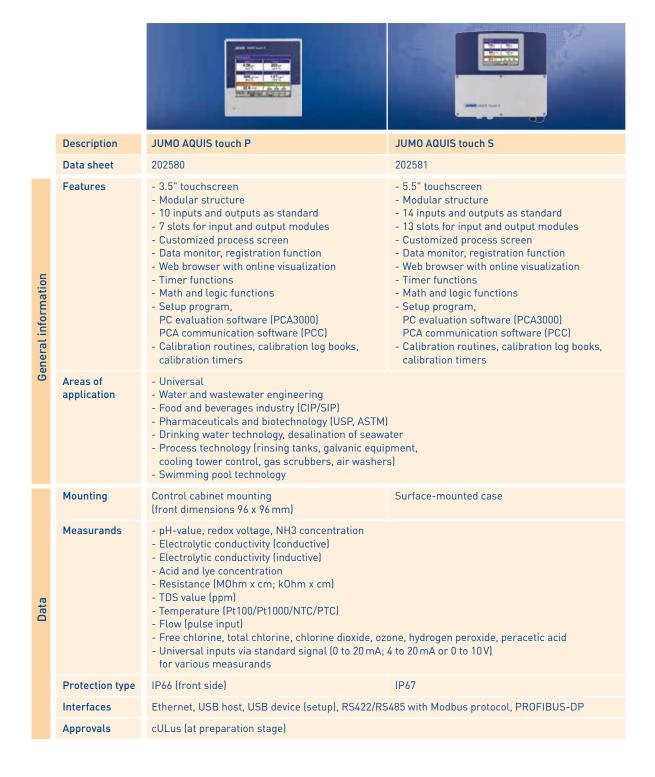
l/min

JUMO AGO Clouch S

MΩ • cm

mS/cm

Multichannel measuring devices







Accessories for liquid analysis





Services & Support

It is the quality of our products that is responsible for such a high level of customer satisfaction. But our reliable after-sales service and comprehensive support are also valued. Let us introduce you to the key services we provide for our innovative JUMO products. You can count on them – anytime, anywhere.

JUMO Services & Support – so that it all comes together!

Manufacturing Service



Are you looking for a competitive and efficient system or component supplier? Regardless of whether you seek electronic modules or perfectly fitting sensors – either for small batches or mass production – we are happy to be your partner. From development to production we can provide all the stages from a single source. In close cooperation with your business our experienced experts search for the optimum solution for your application and incorporate all engineering tasks. Then JUMO manufactures the product for you.

As a result you profit from state-of-the-art manufacturing technologies and our uncompromising quality management systems.

Customer-specific sensor technology

- Development of temperature probes, pressure transmitters, conductivity sensors, or pH and redox electrodes according to your requirements
- A large number of testing facilities
- Incorporation of the qualifications into application
- Material management
- Mechanical testing
- Thermal test



Electronic modules

- Development
- Design
- Test concept
- Material management
- Production
- Logistics and distribution
- After-sales service

Metal technology

- Toolmaking
- Punching and forming technology
- Flexible sheet metal machining
- Production of floats
- Welding, jointing, and assembly technology
- Surface treatment technology
- Quality management for materials







Information & Training



Would you like to increase the process quality in your company or optimize a plant? Then use the offers available on the JUMO website and benefit from the know-how of a globally respected manufacturer. For example, under the menu item "Services and Support" you will find a broad range of seminars. Videos are available under the keyword "E-Learning" about topics specific to measurement and control technology. Under "Literature" you can learn valuable tips for beginners and professionals. And, of course, you can also download the current version of any JUMO software or technical documentation for both newer and older products.

Product Service



We have an efficient distribution network on all continents available to all of our customers so that we can offer professional support for everything concerning our product portfolio. Our team of professional JUMO employees is near you ready to help with consultations, product selection, engineering, or optimum use of our products. Even after our devices are commissioned you can count on us. Our telephone support line is available to give you answers quickly. If a malfunction needs to be repaired on site our Express Repair Service and our 24-hour replacement part service are available to you. That provides peace of mind.

Maintenance & Calibration



Our maintenance service helps you to maintain optimum availability of your devices and plants. This prevents malfunctions and downtime. Together with the responsible parties at your company we develop a future-oriented maintenance concept and are happy to create all required reports, documentation, and protocols. Because we know how important precise measurement and control results are for your processes we naturally also professionally calibrate your JUMO devices – on site at your company or in our accredited DAkkS calibration laboratory for temperature. We record the results for you in a calibration certificate according to EN 10 204.



www.jumo.net