



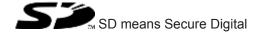
Safety relays

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# Introduction

# Validity of documentation

This documentation is valid for the product PNOZ s2. It is valid until new documentation is published.

This operating manual explains the function and operation, describes the installation and provides guidelines on how to connect the product.

# Using the documentation

This document is intended for instruction. Only install and commission the product if you have read and understood this document. The document should be retained for future reference.

# **Definition of symbols**

Information that is particularly important is identified as follows:



### **DANGER!**

This warning must be heeded! It warns of a hazardous situation that poses an immediate threat of serious injury and death and indicates preventive measures that can be taken.



### **WARNING!**

This warning must be heeded! It warns of a hazardous situation that could lead to serious injury and death and indicates preventive measures that can be taken.



### **CAUTION!**

This refers to a hazard that can lead to a less serious or minor injury plus material damage, and also provides information on preventive measures that can be taken.



# **NOTICE**

This describes a situation in which the product or devices could be damaged and also provides information on preventive measures that can be taken. It also highlights areas within the text that are of particular importance.



### **INFORMATION**

This gives advice on applications and provides information on special features

# Safety

### Intended use

The safety relay provides a safety-related interruption of a safety circuit.

The safety relay meets the requirements of EN 60947-5-1, EN 60204-1 and VDE 0113-1 and may be used in applications with

- ▶ E-STOP pushbuttons
- Safety gates

The following is deemed improper use in particular

- Any component, technical or electrical modification to the product,
- Use of the product outside the areas described in this manual,
- Use of the product outside the technical details (see Technical details [44] 16]).



### **NOTICE**

# **EMC-compliant electrical installation**

The product is designed for use in an industrial environment. The product may cause interference if installed in other environments. If installed in other environments, measures should be taken to comply with the applicable standards and directives for the respective installation site with regard to interference.

# Safety regulations

### Safety assessment

Before using a device it is necessary to perform a safety assessment in accordance with the Machinery Directive.

Functional safety is guaranteed for the product as a single component. However, this does not guarantee the functional safety of the overall plant/machine. In order to achieve the required safety level for the overall plant/machine, define the safety requirements for the plant/machine and then define how these must be implemented from a technical and organisational standpoint.

# Use of qualified personnel

The products may only be assembled, installed, programmed, commissioned, operated, maintained and decommissioned by competent persons.

A competent person is a qualified and knowledgeable person who, because of their training, experience and current professional activity, has the specialist knowledge required. To be able to inspect, assess and operate devices, systems and machines, the person has to be informed of the state of the art and the applicable national, European and international laws, directives and standards.

It is the company's responsibility only to employ personnel who

- Are familiar with the basic regulations concerning health and safety / accident prevention,
- Have read and understood the information provided in the section entitled Safety
- Have a good knowledge of the generic and specialist standards applicable to the specific application.

# Warranty and liability

All claims to warranty and liability will be rendered invalid if

- The product was used contrary to the purpose for which it is intended,
- Damage can be attributed to not having followed the guidelines in the manual,
- Operating personnel are not suitably qualified,
- Any type of modification has been made (e.g. exchanging components on the PCB boards, soldering work etc.).

### **Disposal**

- In safety-related applications, please comply with the mission time T<sub>M</sub> in the safety-related characteristic data.
- When decommissioning, please comply with local regulations regarding the disposal of electronic devices (e.g. Electrical and Electronic Equipment Act).

### For your safety

The unit meets all the necessary conditions for safe operation. However, please note the following:

Note for overvoltage category III: If voltages higher than low voltage (>50 VAC or >120 VDC) are present on the unit, connected control elements and sensors must have a rated insulation voltage of at least 250 V.

# **Unit features**

- Positive-guided relay outputs:
  - 3 safety contacts (N/O), instantaneous
  - 1 auxiliary contact (N/C), instantaneous
- Protective separation of safety contacts from all other circuits
- 1 semiconductor output
- Connection options for:
  - E-STOP pushbutton
  - Safety gate limit switch
  - Start button
- A connector can be used to connect 1 PNOZsigma contact expansion module
- Operating modes can be set via rotary switch
- LED indicator for:
  - Supply voltage
  - Input status, channel 1
  - Input status, channel 2
  - Switch status of the safety contacts
  - Start circuit
  - Errors
- Plug-in connection terminals (either spring-loaded terminal or screw terminal)
- See order reference for unit types

# Safety features

The safety relay meets the following safety requirements:

- The circuit is internally redundant with built-in self-monitoring.
- The safety device remains effective in the case of a component failure.
- The correct opening and closing of the safety device relays is tested automatically in each on-off cycle.

# Block diagram/terminal configuration

Fig.: Centre: Front view with cover, right: Front view without cover

Y32

K1

14 24 34 42

A1 A2

Power

Reset/ Start

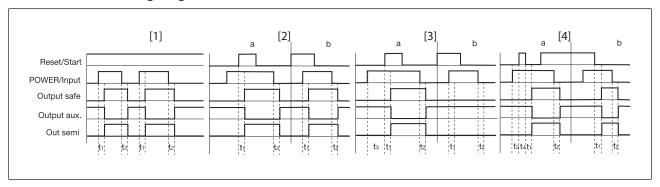
S34

\*Safe separation from non-marked area in accordance with EN 60947-1, 6 kV, basic insulation between all safety contacts.

# **Function description**

- Single-channel operation: No redundancy in the input circuit, earth faults in the start and input circuit are detected.
- A Automatic start: Unit is active once the input circuit has been closed.
- Manual start Unit is active once the input circuit and the start circuit are closed.
- - the input circuit is closed and then the start circuit is closed and opened again.
  - the start circuit is closed and then opened again once the input circuit is closed.
- Monitored start with rising edge: Unit is active once the input circuit is closed and once the start circuit is closed after the waiting period has elapsed (see technical details).
- Increase in the number of available instantaneous safety contacts by connecting contact expander modules or external contactors/relays;
  - A connector can be used to connect 1 PNOZsigma contact expander module.

# **Timing diagram**



# Legend

Power: Supply voltage

Start: Start circuit

Input: Input circuits

Output safe: Safety contacts

Output aux: Auxiliary contacts

Out semi: Semiconductor output

[1]: Automatic start

[2]: Manual start

[3]: Monitored start with rising edge

[4]: Monitored start with falling edge

a: Input circuit closes before start circuit

b: Start circuit closes before input circuit

t₁: Switch-on delay

▶ t₂: Delay-on de-energisation

t<sub>3</sub>: Waiting period

▶ t₄: Min. start pulse duration with a monitored start

# Installation

# Install base unit without contact expansion module:

Ensure that the plug terminator is inserted at the side of the unit.

# Connect base unit and PNOZsigma contact expansion module:

- Remove the plug terminator at the side of the base unit and at the contact expansion module.
- Connect the base unit and the contact expansion module to the supplied connector before mounting the units to the DIN rail.

### Installation in control cabinet

- The safety relay should be installed in a control cabinet with a protection type of at least IP54.
- Use the notch on the rear of the unit to attach it to a DIN rail (35 mm).
- When installed vertically: Secure the unit by using a fixing element (e.g. retaining bracket or end angle).
- Push the device upwards or downwards before lifting it from the DIN rail.

# Wiring

# Please note:

- Information given in the "Technical details [ 16] must be followed.
- Outputs 13-14, 23-24, 33-34 are safety contacts; output 41-42 is an auxiliary contact (e.g. for display).
- Auxiliary contact 41-42 and semiconductor output Y32 should **not** be used for safety circuits!
- To prevent contact welding, a fuse should be connected before the output contacts (see Technical details [44]).
- Calculation of the max. cable length I<sub>max</sub> in the input circuit:

$$I_{max} = \frac{R_{lmax}}{R_l / km}$$

 $R_{\text{imax}}$  = max. overall cable resistance (see Technical details [ 16])  $R_{\text{i}}$  / km = cable resistance/km

- Use copper wire that can withstand 60/75 °C.
- Sufficient fuse protection must be provided on all output contacts with capacitive and inductive loads.
- The power supply must comply with the regulations for extra low voltages with protective electrical separation (SELV, PELV) in accordance with VDE 0100, Part 410.
- Ensure the wiring and EMC requirements of EN 60204-1 are met.

# **Preparing for operation**

# **Operating modes**

The operating mode is set via the rotary switch on the unit. You can do this by opening the cover on the front of the unit.



### **NOTICE**

Do not adjust the rotary switch during operation, otherwise an error message will appear, the safety contacts will open and the unit will not be ready for operation until the supply voltage has been switched off and then on again.

# Set operating modes

- Switch off supply voltage.
- > Select operating mode via the operating mode selector switch "mode".
- If the operating mode selector switch "mode" is in its start position (vertical position), an error message will appear.

Operating mode selector switch "mode"	Automatic/manual start	Monitored start rising edge	Monitored start fall- ing edge
without detection of shorts across contacts	A.	¥.	- <u>;</u> ::

# Connection

Supply voltage	AC	DC
		A1 O L+

Input circuit	Single-channel	Dual-channel
E-STOP without detection of shorts across contacts	A1 O L+	
Safety gate without detection of shorts across contacts	A1 0 L+	



# **NOTICE**

With single-channel wiring the safety level of your machine/plant may be lower than the safety level of the unit (see Safety characteristic data [21]).

Start circuit/feedback loop	Without feedback loop monit- oring	with feedback loop monitoring
Automatic start	A1 ¢	A1
Monitored, manual start/restart	A1 0 S3 S3 S34 O	A1

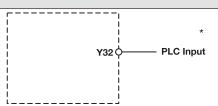


### **NOTICE**

In the event of an automatic start or manual start with bridged start contact (fault):

The unit starts up automatically when the safeguard is reset, e.g. when the E-STOP pushbutton is released. Use external circuit measures to prevent an unexpected restart.

# Semiconductor output



\*Connect together the 0V connections on all the external power supplies



### **INFORMATION**

If a base unit and a contact expansion module from the PNOZsigma range are connected via the connector, no additional wiring is necessary.

# Operation

When the relay outputs are switched on, the mechanical contact on the relay cannot be tested automatically. Depending on the operational environment, measures to detect the non-opening of switching elements may be required under some circumstances.

When the product is used in accordance with the European Machinery Directive, a check must be carried out to ensure that the safety contacts on the relay outputs open correctly. Open the safety contacts (switch off output) and start the device again, so that the internal diagnostics can check that the safety contacts open correctly

- for SIL CL 3/PL e at least 1x per month
- for SIL CL 2/PL d at least 1x per year



# **NOTICE**

The safety function should be checked after initial commissioning and each time the plant/machine is changed. The safety functions may only be checked by qualified personnel.

The unit is ready for operation when the Power LED is permanently lit.

LEDs indicate the status and errors during operation:



LED on



LED flashes



# **INFORMATION**

Status indicators and error indicators may occur independently. In the case of an error display, the "Fault" LED will light or flash (exception: "Supply voltage too low"). An LED that is also flashing indicates the potential cause of the error. An LED that is lit and is static indicates a normal operating status. Several status indicators and error indicators may occur simultaneously.

### **Status indicators**



# POWER, IN1, IN2

Input circuit is closed.



### OUT

Safety contacts are closed and semiconductor output Y32 carries a high signal.



### **RESET**

24 VDC is present at S34.

### **Error indicators**



### **FAULT**

Diagnostics: Plug terminator not connected

Remedy: Insert plug terminator, switch supply voltage off and then on again.

# **●** FAULT

Diagnostics: Internal error, unit defective

▶ Remedy: Switch supply voltage off and then on again, change unit if necessary.

# **●** POWER

Diagnostics: Supply voltage too low

Remedy: Check supply voltage and increase if necessary.

# **O**-

### RESET



# **FAULT**

Diagnostics: Position of rotary switch is not permitted or rotary switch was adjusted during operation.

▶ Remedy: Switch supply voltage off and then on again.



# POWER, IN1, IN2, OUT, RESET, FAULT

Diagnostics: The operating mode selector switch "mode" is in its start position (vertical position)

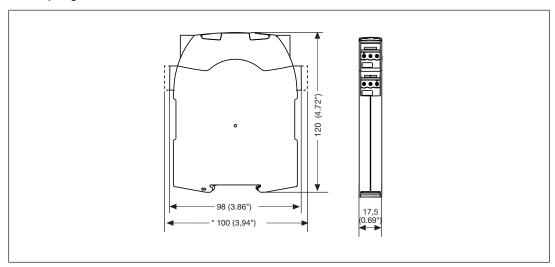
Remedy: Switch off the supply voltage and set the required operating mode on operating mode selector switch "mode".

# Faults - malfunctions

Contact malfunctions: If the contacts have welded, reactivation will not be possible after the input circuit has opened.

# **Dimensions in mm**

\*with spring-loaded terminals



# **Technical Details**

General	750102	751102
Approvals	CCC, CE, EAC (Eurasian), KOSHA, TÜV, cULus Listed	CCC, CE, EAC (Eurasian), KOSHA, TÜV, cULus Listed
Electrical data	750102	751102
Supply voltage		
Voltage	24 V	24 V
Kind	DC	DC
Voltage tolerance	-15 %/+10 %	-15 %/+10 %
Output of external power supply (DC)	2 W	2 W
Residual ripple DC	20 %	20 %
Duty cycle	100 %	100 %
Inputs	750102	751102
Number	1	1

Inputs	750102	751102
Voltage at		
Input circuit DC	24 V	24 V
Start circuit DC	24 V	24 V
Feedback loop DC	24 V	24 V
Current at		
Input circuit DC	75 mA	75 mA
Start circuit DC	7 mA	7 mA
Feedback loop DC	7 mA	7 mA
Max. inrush current impulse		
Current pulse, input circuit	0,5 A	0,5 A
Pulse duration, input circuit	7 ms	7 ms
Current pulse, feedback loop	0,5 A	0,5 A
Pulse duration, feedback loop	30 ms	30 ms
Current pulse, start circuit	0,5 A	0,5 A
Pulse duration, start circuit	30 ms	30 ms
Max. overall cable resistance RI-		
max		
Single-channel at UB DC	30 Ohm	30 Ohm
Semiconductor outputs	750102	751102
Number	1	1
Voltage	24 V	24 V
Current	20 mA	20 mA
Relay outputs	750102	751102
Number of output contacts		
Safety contacts (N/O), instant-		
aneous	3	3
Auxiliary contacts (N/C)	_1	_1
Max. short circuit current IK	1 kA	1 kA
Utilisation category		
In accordance with the standard	EN 60947-4-1	EN 60947-4-1
Utilisation category of safety contacts		
AC1 at	240 V	240 V
Min. current	0,01 A	0,01 A
Max. current	6 A	6 A
Max. power	1500 VA	1500 VA
DC1 at	24 V	24 V
Min. current	0,01 A	0,01 A
Max. current	6 A	6 A
Max. power	150 W	150 W

Relay outputs	750102	751102
Utilisation category of auxiliary con-		
tacts		
AC1 at	240 V	240 V
Min. current	0,01 A	0,01 A
Max. current	6 A	6 A
Max. power	1500 VA	1500 VA
DC1 at	24 V	24 V
Min. current	0,01 A	0,01 A
Max. current	6 A	6 A
Max. power	150 W	150 W
Utilisation category		
In accordance with the standard	EN 60947-5-1	EN 60947-5-1
Utilisation category of safety contacts		
AC15 at	230 V	230 V
Max. current	5 A	5 A
DC13 (6 cycles/min) at	24 V	24 V
Max. current	5 A	5 A
Utilisation category of auxiliary contacts	-	
AC15 at	230 V	230 V
Max. current	5 A	5 A
DC13 (6 cycles/min) at	24 V	24 V
Max. current	5 A	5 A
Utilisation category in accordance with UL		
Voltage	240 V AC G.U. (same polarity)	240 V AC G.U. (same polarity)
With current	6 A	6 A
Voltage	24 V DC G. U.	24 V DC G. U.
With current	6 A	6 A
External contact fuse protection, safety contacts		
In accordance with the standard	EN 60947-5-1	EN 60947-5-1
Max. melting integral	260 A²s	260 A <sup>2</sup> s
Blow-out fuse, quick	10 A	10 A
Blow-out fuse, slow	6 A	6 A
Blow-out fuse, gG	10 A	10 A
Circuit breaker 24V AC/DC, characteristic B/C	6 A	6 A
External contact fuse protection, auxiliary contacts		
Max. melting integral	160 A²s	160 A²s
Blow-out fuse, quick	10 A	10 A
Blow-out fuse, slow	6 A	6 A
Blow-out fuse, gG	6 A	6 A
Circuit breaker 24 V AC/DC,		
characteristic B/C	6 A	6 A

Relay outputs	750102	751102
Contact material	AgCuNi + 0,2 μm Au	AgCuNi + 0,2 μm Au
Conventional thermal current	750102	751102
Ith per contact at UB DC;		
AC1: 240 V, DC1: 24 V		
Conv. therm. current with 1 contact	6 A	6 A
Conv. therm. current with 2 contacts	6 A	6 A
Conv. therm. current with 3 contacts	5 A	5 A
Times	750102	751102
Switch-on delay		
With automatic start typ.	75 ms	75 ms
With automatic start max.	250 ms	250 ms
With automatic start after power		
on typ.	75 ms	75 ms
With automatic start after power on max.	250 ms	250 ms
With manual start typ.	75 ms	75 ms
With manual start typ.	250 ms	250 ms
With monitored start with rising	230 1113	230 1115
edge typ.	75 ms	75 ms
With monitored start with rising		
edge max.	250 ms	250 ms
With monitored start with falling		
edge typ.	55 ms	55 ms
With monitored start with falling	70	70
edge max.	70 ms	70 ms
Delay-on de-energisation		
With E-STOP typ.	50 ms	50 ms
With E-STOP max.	70 ms	70 ms
With power failure typ.	50 ms	50 ms
With power failure max.	70 ms	70 ms
Recovery time at max. switching frequency 1/s		
After E-STOP	100 ms	100 ms
After power failure	100 ms	100 ms
Waiting period with a monitored start		
With rising edge	100 ms	100 ms
With falling edge	110 ms	110 ms
Min. start pulse duration with a monitored start		
With rising edge	100 ms	100 ms
With falling edge	100 ms	100 ms
Supply interruption before de-energisation	10 ms	10 ms

Environmental data	750102	751102
	EN 60068-2-78	EN 60068-2-78
Climatic suitability	EN 60066-2-76	EN 60060-2-76
Ambient temperature	40 55 90	40 55 00
Temperature range	-10 - 55 °C	-10 - 55 °C
Storage temperature		
Temperature range	-40 - 85 °C	-40 - 85 °C
Climatic suitability		
Humidity	93 % r. h. at 40 °C	93 % r. h. at 40 °C
Condensation during operation	Not permitted	Not permitted
EMC	EN 60947-5-1, EN 61000-6-2, EN 61000-6-4, EN 61326-3-1	EN 60947-5-1, EN 61000-6-2, EN 61000-6-4, EN 61326-3-1
Vibration		
In accordance with the standard	EN 60068-2-6	EN 60068-2-6
Frequency	10 - 55 Hz	10 - 55 Hz
Amplitude	0,35 mm	0,35 mm
Airgap creepage		
In accordance with the standard	EN 60947-1	EN 60947-1
Overvoltage category	III	III
Pollution degree	2	2
Rated insulation voltage	250 V	250 V
Rated impulse withstand voltage	6 kV	6 kV
Protection type		
Housing	IP40	IP40
Terminals	IP20	IP20
Mounting area (e.g. control cab-		
inet)	IP54	IP54
Mechanical data	750102	751102
Mounting position	Any	Any
Mechanical life	10,000,000 cycles	10,000,000 cycles
Material		
Bottom	PC	PC
Front	PC	PC
Тор	PC	PC
Connection type	Screw terminal	Spring-loaded terminal
Mounting type	plug-in	plug-in
Conductor cross section with screw terminals	1	
1 core flexible	0,25 - 2,5 mm², 24 - 12 AWG	_
2 core with the same cross section, flexible with crimp connectors, no plastic sleeve	0,25 - 1 mm², 24 - 16 AWG	_
2 core with the same cross section, flexible without crimp connectors or with TWIN crimp connectors	0,2 - 1,5 mm², 24 - 16 AWG	_
Torque setting with screw terminals	· · · · · · · · · · · · · · · · · · ·	_
	•	

Mechanical data	750102	751102
Conductor cross section with spring-loaded terminals: Flexible with/without crimp connector	_	0,2 - 2,5 mm², 24 - 12 AWG
Spring-loaded terminals: Terminal points per connection	_	2
Stripping length with spring-loaded terminals	_	9 mm
Dimensions		
Height	98 mm	100 mm
Width	17,5 mm	17,5 mm
Depth	120 mm	120 mm
Weight	175 g	175 g

Where standards are undated, the 2017-01 latest editions shall apply.

# Safety characteristic data



# **NOTICE**

You must comply with the safety-related characteristic data in order to achieve the required safety level for your plant/machine.

Operating Mode	EN ISO 13849-1: 2015 PL	EN ISO 13849-1: 2015 Category	EN 62061 SIL CL	EN 62061 PFH <sub>D</sub> [1/h]	IEC 61511 SIL	IEC 61511 PFD	EN ISO 13849-1: 2015 T <sub>M</sub> [year]
Safety contacts, instantaneous	s PL e	Cat. 4	SIL CL 3	2,50E-09	SIL 3	2,13E-05	20

All the units used within a safety function must be considered when calculating the safety characteristic data.



# **INFORMATION**

A safety function's SIL/PL values are **not** identical to the SIL/PL values of the units that are used and may be different. We recommend that you use the PAScal software tool to calculate the safety function's SIL/PL values.

# Supplementary data



### **CAUTION!**

It is essential to consider the relay's service life graphs. The relay outputs' safety-related characteristic data is only valid if the values in the service life graphs are met.

The PFH value depends on the switching frequency and the load on the relay output. If the service life graphs are not accessible, the stated PFH value can be used irrespective of the switching frequency and the load, as the PFH value already considers the relay's B10d value as well as the failure rates of the other components.

### Service life graph

The service life graphs indicate the number of cycles from which failures due to wear must be expected. The wear is mainly caused by the electrical load; the mechanical load is negligible.

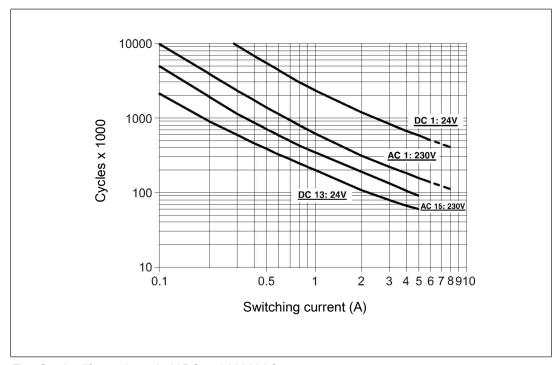


Fig.: Service life graphs at 24 V DC and 230 V AC

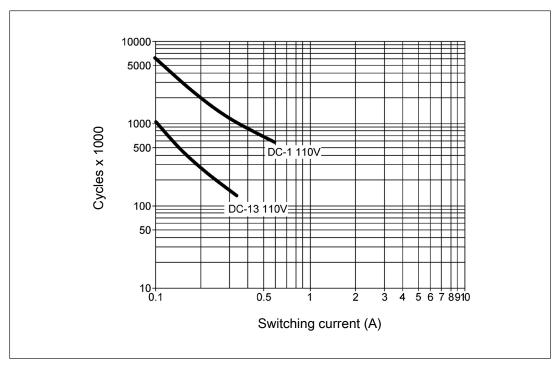


Fig.: Service life graphs at 110 V DC

# **Example**

Inductive load: 0.2 A

Utilisation category: AC15

Contact service life: 2 000 000 cycles

Provided the application to be implemented requires fewer than 2 000 000 cycles, the PFH value (see Technical details [ 16]) can be used in the calculation.

To increase the service life, sufficient spark suppression must be provided on all output contacts. With capacitive loads, any power surges that occur must be noted. With DC contactors, use flywheel diodes for spark suppression.

# Permitted operating height

The values stated in the technical details apply to the use of the device in operating heights up to max. 2000 m above sea level. When used in greater heights, constraints have to be taken into account:

- Permitted maximum operating height 5000 m
- Reduction of rated insulation voltage and rated impulse withstand voltage for applications with safe separation:

Maximum operation height	Rated insulation voltage	Overvoltage category	Max. rated impulse withstand voltage
3000 m	150 V	II	2.5 kV
	100 V	III	2.5 kV
4000 m	150 V	II	2.5 kV
	100 V	III	2.5 kV
5000 m	150 V	II	2.5 kV
	100 V	III	2.5 kV

Reduction of rated insulation voltage and rated impulse withstand voltage for applications with basic insulation:

Maximum operation height	Rated insulation voltage	Overvoltage category	Max. rated impulse withstand voltage
3000 m	250 V	II	2.5 kV
	150 V	III	2.5 kV
4000 m	250 V	II	2.5 kV
	150 V	III	2.5 kV
5000 m	250 V	II	2.5 kV
	150 V	III	2.5 kV

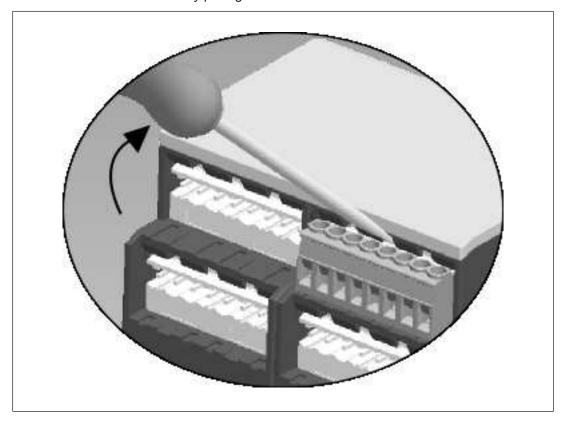
From an operating height of 2000 m the max. permitted ambient temperature is reduced by 0.5 °C/100 m

Operating height	Permitted ambient temperature
3000 m	50 °C
4000 m	45 °C
5000 m	40 °C

# Remove plug-in terminals

Procedure: Insert the screwdriver into the housing recess behind the terminal and lever the terminal out.

Do not remove the terminals by pulling the cables!



# Order reference

Product type	Features	Connection type	Order No.
PNOZ s2	24 V DC	Screw terminals	750 102
PNOZ s2 C	24 V DC	Spring-loaded terminals	751 102

# EC declaration of conformity

This product/these products meet the requirements of the directive 2006/42/EC for machinery of the European Parliament and of the Council. The complete EC Declaration of Conformity is available on the Internet at www.pilz.com/downloads.

Representative: Norbert Fröhlich, Pilz GmbH & Co. KG, Felix-Wankel-Str. 2, 73760 Ostfildern, Germany

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# Support

Technical support is available from Pilz round the clock.

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Brazil
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