S010

PLASTIC, INLINE Quarter-Turn



✓ No Leakage due to Single Paddle inside the fitting (INLINE Quarter-Turn Technology)

ON/OFF Control System for Monitoring and Switching

in Combination with SE10 unit

✓ Contact Free Switching of Reed Contact by Magnetic Transmission

The fitting S010 has the single paddle to detect the flow built in. This leads to a very leak proof construction, which we call the INLINE Quarter-Turn Technology. The switching point is transmitted contact free by a magnetic field. The detecting unit SE10 can be snapped-on or removed without opening the pipe of the process. The switching point can be set on the unit SE10.

Process Specifications

Pipe diameter DN 15 up to DN 50

Temperatures

 $\begin{array}{lll} \text{Ambient} & 0 \text{ up to } +55^{\circ}\text{C} \\ \text{Storage} & 0 \text{ up to } +55^{\circ}\text{C} \\ \text{Fluid} & 0 \text{ up to } +55^{\circ}\text{C} \\ \end{array}$

Materials

Seal FPM (standard)
EPDM (on request)
Fitting PVC, PP or PVDF
Screws Stainless Steel (316L - 1.4404)

Pressure class PN10

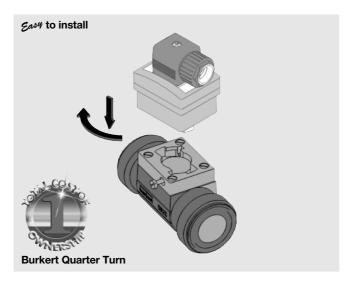
Measuring range (see diagram)

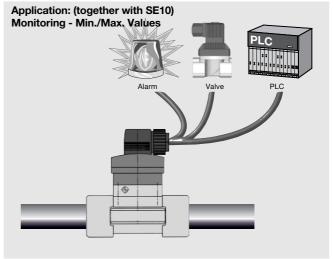
Paddle (range 1) DN15 0.65 up to 0.90 m/s DN20 0.35 up to 0.55 m/s

DN25 0.40 up to 0.60 m/s DN32 0.65 up to 0.90 m/s

DN40 0.75 up to 1.00 m/s
Paddle (range 2) DN32 0.20 up to 0.30 m/s

DN40 0.25 up to 0.45 m/s DN50 0.50 up to 0.60 m/s





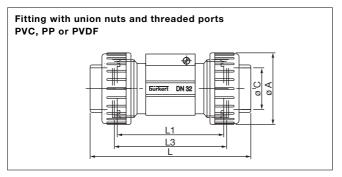


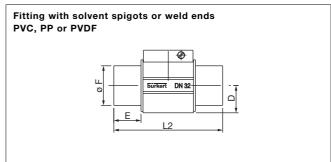
Specifications - Ordering Chart (Other Versions on Request)

Description	Orifice DN [mm]	Process Connection	Switching Range	Item No.
PVC Fitting World Wide				
with union nuts and threaded ports Eithing with flowing through single paddle (DV/DD & goalet (EDM))	15.0	true union	1	438 091 Q
Fitting with flowing-through single paddle (PVDF) & gasket (FPM) Fitting with flowing-through single paddle (PVDF) & gasket (FPM)	20.0	true union true union	1 1	438 091 Q 438 092 R
Fitting with flowing-through single paddle (PVDF) & gasket (FPM)	25.0	true union	1	438 093 J
Fitting with flowing-through single paddle (PVDF) & gasket (FFM) Fitting with flowing-through single paddle (PVDF) & gasket (FFM)	32.0	true union	1	438 094 K
Fitting with flowing-through single paddle (PVDF) & gasket (FPM)	40.0	true union	1	438 095 L
Fitting with flowing-through single paddle (PVDF) & gasket (FPM)	32.0	true union	2	438 097 N
Fitting with flowing-through single paddle (PVDF) & gasket (FPM)	40.0	true union	2	438 098 X
Fitting with flowing-through single paddle (PVDF) & gasket (FPM)	50.0	true union	2	438 099 Y
• with solvent spigots	00.0	trae amen		400 000 1
Fitting with flowing-through single paddle (PVDF) & gasket (FPM)	15.0	solvent spigots	1	438 100 A
Fitting with flowing-through single paddle (PVDF) & gasket (FPM) Fitting with flowing-through single paddle (PVDF) & gasket (FPM)	20.0	solvent spigots	1	438 101 X
Fitting with flowing-through single paddle (PVDF) & gasket (FPM) Fitting with flowing-through single paddle (PVDF) & gasket (FPM)	25.0	solvent spigots	1	438 102 Y
Fitting with flowing-through single paddle (PVDF) & gasket (FPM)	32.0	solvent spigots	1	438 102 T
Fitting with flowing-through single paddle (PVDF) & gasket (FPM)	40.0	solvent spigots	1	438 104 S
Fitting with flowing-through single paddle (PVDF) & gasket (FPM)	32.0	solvent spigots	2	438 104 3 438 106 U
Fitting with flowing-through single paddle (PVDF) & gasket (FFM) Fitting with flowing-through single paddle (PVDF) & gasket (FFM)	40.0	solvent spigots	2	438 107 V
Fitting with flowing-through single paddle (PVDF) & gasket (FPM)	50.0	solvent spigots	2	438 107 V
	50.0	solvent spigots	2	430 TUO E
PP Fitting World Wide				
with union nuts and threaded ports				
Fitting with flowing-through single paddle (PVDF) & gasket (FPM)	15.0	fusion spigots	1	438 127 Q
Fitting with flowing-through single paddle (PVDF) & gasket (FPM)	20.0	fusion spigots	1	438 128 Z
Fitting with flowing-through single paddle (PVDF) & gasket (FPM)	25.0	fusion spigots	1	438 129 S
Fitting with flowing-through single paddle (PVDF) & gasket (FPM)	32.0	fusion spigots	1	438 130 X
Fitting with flowing-through single paddle (PVDF) & gasket (FPM)	40.0	fusion spigots	1	438 131 L
Fitting with flowing-through single paddle (PVDF) & gasket (FPM)	32.0	fusion spigots	2	438 133 N
Fitting with flowing-through single paddle (PVDF) & gasket (FPM)	40.0	fusion spigots	2	438 134 P
Fitting with flowing-through single paddle (PVDF) & gasket (FPM)	50.0	fusion spigots	2	438 135 Q
with weld ends				
Fitting with flowing-through single paddle (PVDF) & gasket (FPM)	15.0	weld ends	1	438 136 R
Fitting with flowing-through single paddle (PVDF) & gasket (FPM)	20.0	weld ends	1	438 137 J
Fitting with flowing-through single paddle (PVDF) & gasket (FPM)	25.0	weld ends	1	438 138 T
Fitting with flowing-through single paddle (PVDF) & gasket (FPM)	32.0	weld ends	1	438 139 U
Fitting with flowing-through single paddle (PVDF) & gasket (FPM)	40.0	weld ends	1	438 140 H
Fitting with flowing-through single paddle (PVDF) & gasket (FPM)	32.0	weld ends	2	438 142 X
Fitting with flowing-through single paddle (PVDF) & gasket (FPM)	40.0	weld ends	2	438 143 Y
Fitting with flowing-through single paddle (PVDF) & gasket (FPM)	50.0	weld ends	2	438 144 Z
PVDF Fitting World Wide			_	
-				
with union nuts and threaded ports Fitting with flowing through single goddle (DVDD % seeket (FDM))	15.0	funion animata	4	400 145 0
Fitting with flowing-through single paddle (PVDF) & gasket (FPM)	15.0	fusion spigots	1	438 145 S
Fitting with flowing-through single paddle (PVDF) & gasket (FPM)	20.0	fusion spigots	1	438 146 T
Fitting with flowing-through single paddle (PVDF) & gasket (FPM)	25.0	fusion spigots	1	438 147 U
Fitting with flowing-through single paddle (PVDF) & gasket (FPM)	32.0 40.0	fusion spigots	1 1	438 148 D 438 149 E
Fitting with flowing-through single paddle (PVDF) & gasket (FPM)	32.0	fusion spigots	2	438 151 Y
Fitting with flowing-through single paddle (PVDF) & gasket (FPM)	40.0	fusion spigots fusion spigots	2	438 152 Z
Fitting with flowing-through single paddle (PVDF) & gasket (FPM) Fitting with flowing-through single paddle (PVDF) & gasket (FPM)	50.0	fusion spigots	2	438 153 S
	50.0	lusion spigots	2	430 133 3
with weld ends				
Fitting with flowing-through single paddle (PVDF) & gasket (FPM)	15.0	weld ends	1	438 154 T
Fitting with flowing-through single paddle (PVDF) & gasket (FPM)	20.0	weld ends	1	438 155 U
Fitting with flowing-through single paddle (PVDF) & gasket (FPM)	25.0	weld ends	1	438 156 V
Fitting with flowing-through single paddle (PVDF) & gasket (FPM)	32.0	weld ends	1	438 157 W
Fitting with flowing-through single paddle (PVDF) & gasket (FPM)	40.0	weld ends	1	438 158 F
Fitting with flowing-through single paddle (PVDF) & gasket (FPM)	32.0	weld ends	2	438 160 D
Fitting with flowing-through single paddle (PVDF) & gasket (FPM)	40.0	weld ends	2	438 161 S
Fitting with flowing-through single paddle (PVDF) & gasket (FPM)	50.0	weld ends	2	438 162 T
PVC Fitting ASEAN				
with union nuts and threaded ports				
Fitting with flowing-through single paddle (PVDF) & gasket (FPM)	15.0	true union	1	438 118 X
Fitting with flowing-through single paddle (PVDF) & gasket (FPM)	20.0	true union	1	438 119 Y
Fitting with flowing-through single paddle (PVDF) & gasket (FPM)	25.0	true union	1	438 120 V
Fitting with flowing-through single paddle (PVDF) & gasket (FPM)	32.0	true union	1	438 121 J
Fitting with flowing-through single paddle (PVDF) & gasket (FPM)	40.0	true union	1	438 122 K
Fitting with flowing-through single paddle (PVDF) & gasket (FPM)	32.0	true union	2	438 124 M
Fitting with flowing-through single paddle (PVDF) & gasket (FPM)	40.0	true union	2	438 125 N
Fitting with flowing-through single paddle (PVDF) & gasket (FPM)	50.0	true union	2	438 126 P
5	1 2 2 2 2			
DVC Eitting NAETA				
PVC Fitting NAFTA				
with union nuts and threaded ports				
Fitting with flowing-through single paddle (PVDF) & gasket (FPM)	15.0	true union	1	438 109 F
Fitting with flowing-through single paddle (PVDF) & gasket (FPM)	20.0	true union	1	438 110 T
Fitting with flowing-through single paddle (PVDF) & gasket (FPM)	25.0	true union	1	438 111 Q
Fitting with flowing-through single paddle (PVDF) & gasket (FPM)	32.0	true union	1	438 112 R
Fitting with flowing through single poddle (D) (DF) 9 applied (FDM)	40.0	true union	1	438 113 J
Fitting with flowing-through single paddle (PVDF) & gasket (FPM)				
Fitting with flowing-through single paddle (PVDF) & gasket (FPM)	32.0	true union	2	438 115 L
			2 2 2	438 115 L 438 116 M 438 117 N



Dimensions [mm] for Fittings - Plastic







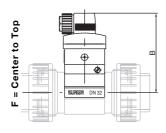
Orifice	Union No	Union Nut and Threaded Port								Solvent Spigots and Weld Ends					
DN									(Tube)						
	øΑ	ø C		L		L3	L1	øΕ	D	L2		E			
		DIN	ANSI (*)	JIS (*)	DIN	ANSI	JIS					PVC	PP / PVDF	PVC	PP / PVDF
[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]
15	43.0	20.0	21.3	18.40	128.0	130.0	129.0	96.0	90.0	20.0	17.5	90.0	85.0	16.5	14.0
20	53.0	25.0	26.7	26.45	144.0	145.6	145.0	106.0	100.0	25.0	17.5	100.0	92.0	20.0	16.0
25	60.0	32.0	33.4	32.55	160.0	161.4	161.0	116.0	110.0	32.0	21.5	110.0	95.0	23.0	18.0
32	44.0	40.0	42.2	38.60	168.0	170.0	169.0	116.0	110.0	40.0	27.5	110.0	100.0	27.5	20.0
40	83.0	50.0	48.3	48.70	188.0	190.2	190.0	127.0	120.0	50.0	31.5	120.0	106.0	30.0	23.0
50	103.0	63.0	60.3	60.80	212.0	213.6	213.0	136.0	130.0	63.0	39.5	130.0	110.0	37.0	27.0

(*) only for PVC

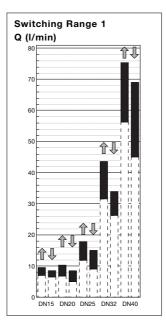
Dimensions [mm] for Fittings with Magnetic Sensor Paddle - Plastic

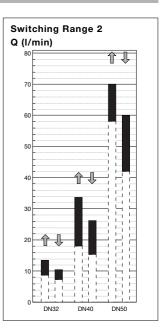
Example: Fitting with union nut, threaded port and SE10 screw for switching point adjustment

Orifice	Dimensions
DN	В
[mm]	[mm]
15	100.0
20	97.0
25	97.0
32	101.0
40	105.0
50	111.0



Switching Range Table for Fitting Plastic





Inner Materials of all Plastic Fittings

1. 2. 3. 4.	Body Paddle Shaft Flat Seal	PVC, PP or PVDF PVDF Stainless Steel (316L - 1.4404) FPM (EPDM on request) FPM (FDDM or request)	
5.	O-Ring	FPM (EPDM on request) Dur N-32	